

UNITED STATES  
DEPARTMENT OF  
AGRICULTURE

EFFECTIVE: February 1, 2005

COMMODITY  
CREDIT  
CORPORATION

KANSAS CITY  
COMMODITY OFFICE  
P.O. BOX 419205  
KANSAS CITY, MO 64141-6205

# **APPENDIX 2**

## **Packaging and Marking Specifications**

**ANNOUNCEMENTS:**  
**CMSF7, CSB9, SFSG10, WSB12, CSSM7, WSM7**

**FOR THE PURCHASE OF  
COMMODITIES IN 25 KG BAGS  
FOR USE IN EXPORT PROGRAMS**



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# **APPENDIX 2 FOR THE PURCHASE OF COMMODITIES IN 25 KG BAGS**

## **Packaging and Marking Specifications**

### **PART 1. BASIC PROVISIONS**

#### **1.1 PURPOSE**

- A. This appendix outlines the packaging and marking requirements, container specifications, and procedures for the approval of containers and packaging materials used in shipments for export food donation programs.
- B. This appendix supersedes all previous packaging requirements and specifications outlined in handbooks, announcements, or notices.
- C. Changes to this appendix will be issued periodically in the form of amendments to the announcement. Contractors are advised to ensure that all subcontractors, e.g., container and packaging material manufacturers, are familiar with the requirements on a contract-by-contract basis.

#### **1.2 USDA RESPONSIBILITIES**

- A. The Deputy Administrator, Commodity Operations (DACO), USDA-FSA, Washington, DC, is responsible for approving the use of all containers and packaging materials.
- B. The contractor is responsible for assurance that the product and packaging meet the specifications in this appendix
- C. The Kansas City Commodity Office (KCCO) is responsible for accepting or rejecting commodities, containers, and packaging materials on a contract-by-contract basis.

#### **1.3 APPROVAL OF ALTERNATIVE PACKAGING**

- A. To request approval of an alternative container or packaging material, commodity suppliers or package manufacturers must submit a written request to DACO, including the construction specification and any supporting evidence of performance such as:
  - (1) Laboratory test data.
  - (2) Reports of field testing.
  - (3) History of successful use in commercial channels.
  - (4) Environmental impact.

- B. The supporting evidence must show that the proposed alternative container or packaging material will perform as well as the container(s) or packaging material(s) currently specified and authorized for use.
- C. The proposed alternative container or packaging material must have an environmental impact equal to or less than the container(s) or packaging material(s) currently specified and authorized for use. DACO will evaluate the total life cycle of the proposed alternative container or packaging material and will consider the environmental impact of each stage from manufacture, through its use, to waste management (reuse, recycle, or disposal).
- D. In response to requests, DACO will do one or more of the following:
  - (1) Request that samples of the container or packaging material be sent for evaluation to a package testing laboratory designated by DACO.
  - (2) Require test shipments of filled containers.
  - (3) Deny the use of the container or packaging material.
  - (4) Authorize the use of the container or packaging material, in writing, based on the information submitted, environmental impact evaluation, and/or completion of successful testing. The written authorization must be made available to the Total Quality Systems Audit (TQSA) auditors or KCCO contracting officers upon request.

#### **1.4 INQUIRIES**

Inquiries concerning these specifications or the approval of alternative containers should be directed to:

USDA/FSA/DACO  
STOP 0551  
Room 5755 – South Bldg  
1400 Independence Avenue SW  
Washington, DC 20250-0551  
ATTN: Packaging

## **1.5 LIABILITY**

In accordance with Article 60 of USDA-1, Commodity Credit Corporation contractor will be liable if containers or packaging materials do not meet contract requirements.

## **1.6 INQUIRIES FOR FEDERAL SPECIFICATIONS AND STANDARDS**

For copies of referenced Federal specifications and standards contact:

GSA Federal Supply Service Bureau  
Specifications Section (3FBP-W)  
470 East L'Enfant Plaza SW, Suite 8100  
Washington, DC 20407  
Phone: (202) 619-8925

## **PART 2. GENERAL REQUIREMENTS**

### **2.1 CONTAINERS AND MATERIALS**

- A. Unless otherwise specified, all containers and packaging materials must be:
- (1) Constructed as specified in this appendix and any referenced specifications, or as authorized in writing by DACO.
  - (2) New and made of components and by processes which will not impart an odor, flavor, color, or other objectionable characteristic to the product being packaged.
  - (3) Constructed to meet the requirements of the Food and Drug Administration (FDA) for safe contact with the packaged product.
  - (4) Constructed from the maximum amount of recycled materials practicable without jeopardizing performance or food safety.
  - (5) Stored and transported in a manner that will prevent damage and deterioration and is suitable for the packaging of food products.
- B. All containers and packaging materials must be manufactured and assembled in the United States. The components that make up the fabricating materials of the containers and packaging materials must be of U.S. origin to the extent that they are commercially available. Questions concerning the availability of a material should be directed to:
- USDA/FSA/DACO  
STOP 0551  
Room 5755 – South Bldg  
1400 Independence Avenue SW  
Washington, DC 20250-0551  
Phone: 202-720-5074  
ATTN: Packaging
- C. The contractor must obtain and maintain documentation to verify that the containers and packaging materials used in this contract were in compliance with the Government's requirements available for annual TQSA review.
- D. Filled containers must be safe for individuals coming in contact with them during handling, stacking, and storage operations.
- E. The weight capacity of a container, e.g., 25 kg bag, is defined as a container designed to hold 25 kilograms of product.

## **PART 3. CONTAINER AND PACKAGING REQUIREMENTS**

### **3.1 25-KILOGRAM MULTIWALL PAPER BAGS**

- A. Twenty-five kilograms of product must be packed in multiwall paper bags meeting the requirements of Federal Specification UU-S-48, as amended, Type VI, Style B Pinch Bottom Open Mouth (PBOM ). The use of recycled materials is not required if performance or food safety is jeopardized.
- B. The bag must have two inner walls of 50-pound nominal basis weight natural kraft paper and an outer third wall of 60-pound nominal basis weight wet strength paper in accordance with Uniform Freight Classification, Rule 40, as amended.
- C. The bag must have an inner plastic liner constructed of linear low density polyethylene (LLDPE) film. The film liner must:
  - (1) Be a minimum thickness of 2.5 mil. with a density of 0.914 to 0.929 g/cc and a minimum heat-seal coefficient of 0.60. The film must have a minimum impact resistance of 265g when tested in accordance with ASTM D-1709 Method A, as amended, Falling Dart.
  - (2) The film liner must have 8 to 12 micro perforations in each gusset area to allow for the evacuation of air from the product after filling and sealing.
  - (3) Have a sufficient amount of anti-block. It must be free from any blocking at 50°C and not subject to reblock at 70°C.
  - (4) The film liner must be loose for the full length of the bag except around the bottom and top closure areas. At the top and bottom closure areas, the liner must adhere to the inner-most paper ply (time lamination). The laminating adhesive must be machine direction applied in narrow strips no longer than 4 inches from each end. The use of gravure lamination to bond the liner to the inner-most paper ply for the entire length of the bag is prohibited.
  - (5) Be adhered to prevent product from getting between the inner film and the next outer paper ply.
  - (6) Not exceed a maximum average water vapor permeability of 0.65 grams per 100 square inches in 24 hours at 90 percent relative humidity and a temperature of 100°F plus or minus 5 degrees.
  - (7) Be manufactured to meet Food and Drug Administration requirements for food products (21 CFR 177.1520, as amended).

- (8) Be heat-sealed at the bottom by the bag manufacturer. The top of the liner shall be heat-sealed by the packer once the bag has been filled with products.

(Note: The top of the liner is not required to be sealed when packaging Soy Fortified Sorghum Grits. A non-heat sealed stepping pattern shall be used in this instance.)

- (9) Longitudinal seams of the outer wall of the bag shall be glued so that there is no more than 3/16-inch of unglued edge on the outer surface of the bag. The adhesives used in the longitudinal seams shall be water proof and applied in accordance with Federal Specification UU-S-48, as amended.

### 3.2 25-KILOGRAM HIGH PERFORMANCE PACKAGING CONSTRUCTIONS

- A. Contractors must utilize one of the following constructions when the commodity purchase invitation requires the use of high performance packaging:

- (1) Multiwall paper bags constructed of: 1-ply inner film liner guaranteed 2.5 mil. Minimum thickness linear low density polyethylene, 4 plies of 50-pound, Natural Multiwall Kraft (NMK) paper, and 1-outer ply of 60-pound, Wet Strength Natural Multiwall Kraft (WSNMK) paper. **OR**
- (2) Multitwall paper bag constructed of: 3.1 mil. (70 grams per square meter) film consisting of two or more layers of co-extruded polyolefin film with alternating angles of orientation, laminated together and biaxially oriented, 2 plies of 50-pound NMK paper, and 1-outer ply of 60-pound WSNMK paper. The bag shall be heat-sealed at the bottom, by the bag manufacturer. The top of the liner shall be heat-sealed by the packer once the bag has been filled with products.

**Note for: Soy Fortified Sorghum Grits only the top of the liner is not required to be sealed when packaging. A non-heat sealed stepping pattern shall be used in this instance.**

- B. Both bag constructions must meet the specifications and testing requirements outlined in all parts of this Appendix 2.
- C. High Performance Bags must be uniquely marked with a 1-inch blue stripe located approximately 3 inches above the letters "USA" and extending around the width of each bag.

### 3.3 CLOSURE AND SEALS

- A. The bottom and top of the 25-kilogram bag must be closed to provide a tight seal using hot-melt or thermoplastic adhesive applied in a single band along the top edge of the long side of the bag and extending downward at least 3/4 inches. The fold line on the manufacturer closure end must be 1-3/4 inches plus or minus 1/4 inch. The fold line on the field closure end must be 1-5/8 inches plus or minus 1/4 inch.
- B. The outer wall of the bag must be stepped at the bottom and top foldover flap, beyond all inner walls, in order to provide a positive seal over the ends of the inner walls and so that there is no more than 3/16 inches unbonded edge beyond the adhesive line. The inner polyethylene film may be heat-sealed.

### 3.4 PERFORMANCE TEST

- A. All bags must be capable of withstanding the following performance test for impact resistance:
  - (1) Ten filled and sealed bags must each survive a single drop test on the butt or bottom, on a shock machine that produces for each test a velocity change of 195 inches per second using a shock duration of .002 seconds without loss of product.
  - (2) Testing must be conducted under standard temperature (73.4°F plus or minus 1.8 °F) and relative humidity (50% plus or minus 2%) conditions.
  - (3) Filled bags must be placed in the conditioned atmosphere for sufficient time before the tests are conducted for the bag materials to reach equilibrium.
  - (4) Bags submitted under this performance specification must conform to all other applicable material, construction, and performance specifications.
- B. Test Laboratories.

Independent or private laboratories known to be capable of conducting the shock machine test described in paragraph 3.3 are as follows:

- |  |  |
|--|--|
| (1) Lansmont Corporation<br>1287 Reamwood<br>Sunnyvale, CA 94089<br>(408) 734-9724<br><a href="http://www.lansmont.com">www.lansmont.com</a> | (2) Rutgers University<br>Packaging Science and<br>Engineering Dept.<br>P.O. Box 909<br>Piscataway, NJ 08854<br>(201) 932-3679 |
| (3) Michigan State University<br>School of Packaging<br>East Lansing, MI 48824-1223<br>(517) 355-9580  | (4) Ten-E Packaging Services, Inc.<br>1666 County Road 74<br>Newport, MN 55055<br>(612) 459-1430                               |

### **3.5 SEAL PEEL TEST**

- A. The contractor must perform periodic seal peel tests on the filling end of multiwall paper bags to determine whether the paper plies are adequately adhered. The seal peel test must be performed at every start up and a minimum of every hour during commodity packing operations. The seal peel test must demonstrate tear of paper fiber (fiber tear) for all paper plies. The contractor shall maintain records of seal peel test results for review by USDA.
- B. The seal peel test must be performed as follows:
  - (1) Run an empty bag through the sealing unit.
  - (2) Cut bag approximately 3 to 8 inches below the seal.
  - (3) Cut both gussets along the center crease to the top of the bag end.
  - (4) Spread bag to expose poly liner.
  - (5) Check inside plastic liner along the closure and gussets to determine that the liner is heat sealed. Pinholes, no larger than 1/8 inch diameter, are allowable in the closure. (This step is not required when the top of the liners in bags used to package Soy Fortified Sorghum Grits are not being heat sealed.)
  - (6) Grip inside fold at center of the bag end.
  - (7) Pull apart sides of the bag end at the center, separating seals. (If the seal is good, fibers will completely cover adhesive. If the seal is poor, glossy adhesive will show.)
- C. The contractor's seal peel test records must include the following information for each test: date, time, employee's name, product, contract number, railcar number, and result of the test. The result of the test must be reported as either "good seal" or "poor seal, insufficient fiber tear", as applicable. The contractor must take corrective action if the seal peel test indicates a poor seal and must retest until a good seal is achieved.

## **PART 4. MARKING REQUIREMENTS**

### **4.1 MARKINGS**

- A. The bags must be marked in the color as specified in the enclosed exhibits. Any markings not shown on the enclosed exhibits must be marked in blue. When printed on the bag, the colors blue and red must match the PMS chart numbers 280 and 200, respectively, to the extent practicable.
- B. All dimensions are approximate. Unless otherwise specified, all characters must be in normal block print.
- C. The letters USA must be Univers black (75) oblique, or Helvetica extra bold with 70% scaling and -70 tracking or equivalent to match the style as shown in enclosed exhibits. The letters USA must be 4-3/4 inches high, and 9-3/4 inches in total width. All other lettering must be in normal block print. The three stripes adjacent USA must be 1 inch high and must extend to the edge of the panel.
- D. The USAID logo must be printed in the same style as shown in the enclosed exhibits. The logo must be 4-5/8 inches in diameter. The USDA logo must be 4 1/2 inches high and 6 1/2 inches in total width, see exhibits.
- E. The commodity name must be 1-1/4 inch print. Immediately below the commodity name on the front and back panels insert additional commodity description in 5/8 inch print, if applicable
- F. The contract number and the statement "NOT TO BE SOLD OR EXCHANGED" must be in 3/4 inch print. The net weight, Standard Marking Requirement (SMR) or Language Marking Requirement (LMR) number, and the bag dimensions must be centered at the bottom of the bag as small as possible yet legible, see exhibits. To print the contract number using on-line printing on filled bags, a waiver must be obtained.
- G. The geometric symbols must appear as shown in the enclosed exhibits.
- H. The US flag must be 5 inches high and 9 inches in total width, on the back of the applicable bag, see exhibits.
- I. The language markings for LMR-1, LMR-3, LMR-4, LMR-5, LMR-7, and LMR-8 should be sized approximately 1 5/8 inches, see exhibits. The language markings for LMR-2 and LMR-6 should be sized to fit as shown in the exhibit.
- J. Lot numbers, production codes or any other means of identification required to meet traceability requirement for TQSA or FGIS must be printed as small as possible, yet legible.
- K. Gussets: The geometric symbols must appear in both gussets, adjacent to USA, as shown in the enclosed exhibits. The letters USA must be 3 inches high and printed in both gussets.

## 4.2 MARKING EXHIBITS

The Kansas City Commodity Office will furnish required markings within two business days after the date of the contract. The procurement of containers should be deferred for at least two business days after the date of the contract.

The following standard marking requirements may be requested under the contract:

### Standard Marking Requirement #1 (SMR-1)

#### **USAID – Distribution**

Front: USA with stripes, the commodity name, the words "NOT TO BE SOLD OR EXCHANGED," USAID logo, contract number, net weight, dimensions, and "SMR-1." See exhibit SMR-1, front.

Back: US Flag in place of the USA with stripes, otherwise same as front. See exhibit SMR-1, back.

### Standard Marking Requirement #2 (SMR-2)

#### **FAS - Distribution**

Front: USA with stripes, the commodity name, the words "NOT TO BE SOLD OR EXCHANGED," USDA logo, contract number, net weight, dimensions, and "SMR-2." See exhibit SMR-2, front.

Back: Identical. See exhibit SMR-2, back.

### Standard Marking Requirement #3 (SMR-3)

#### **USAID – Monetization**

Front: USA with stripes, the commodity name, USAID logo, contract number, net weight, dimensions, and "SMR-3." See exhibit SMR-3, front.

Back: US Flag in place of the USA with stripes, otherwise, same as front. See exhibit SMR-3, back.

### Standard Marking Requirement #4 (SMR-4)

#### **FAS or USAID - Monetization**

Front: USA with stripes, the commodity name, contract number, net weight, dimensions, and "SMR-4." See exhibit SMR-4, front.

Back: Identical. See exhibit SMR-4, back.

### Language Marking Requirement #1 (LMR-1)

#### **USAID – Distribution for North Korea**

Front: USA with stripes, the commodity name, the words "NOT TO BE SOLD OR EXCHANGED," USAID logo, contract number, net weight, dimensions, and "LMR-1." See exhibit LMR-1, front.

Back: US Flag, the commodity name, North Korean language panel, and "LMR-1" only. See exhibit LMR-1, back.

### Language Marking Requirement #2 (LMR-2)

#### **USAID – Distribution for Afghanistan, with Pashtu and Dari**

Front: USA with stripes, the commodity name, the words "NOT TO BE SOLD OR EXCHANGED," USAID logo, contract number, net weight, dimensions, and "LMR-2." See exhibit LMR-2, front.

Back: US Flag, the commodity name, Pashtu and Dari language panel, and "LMR-2" only. See exhibit LMR-2, back.

Language Marking Requirement #3 (LMR-3)

**USAID – Distribution for South Africa Region**

Front: USA with stripes, the commodity name, the words "NOT TO BE SOLD OR EXCHANGED," USAID logo, contract number, net weight, dimensions, and "LMR-3." See exhibit LMR-3, front.

Back: US Flag, the commodity name, English language panel, and "LMR-3" only. See exhibit LMR-3, back.

Language Marking Requirement #4 (LMR-4)

**USAID – Distribution for Iraq with Arabic**

Front: USA with stripes, the commodity name, the words "NOT TO BE SOLD OR EXCHANGED," USAID logo, contract number, net weight, dimensions, and "LMR-4." See exhibit LMR-4, front.

Back: US Flag, the commodity name, Arabic language panel, and "LMR-4" only. See exhibit LMR-4, back.

Language Marking Requirement #5 (LMR-5)

**FAS – Distribution for North Korea**

Front: USA with stripes, the commodity name, the words "NOT TO BE SOLD OR EXCHANGED," USDA logo, contract number, net weight, dimensions, and "LMR-5." See exhibit LMR-5, front.

Back: USA with stripes, the commodity name, North Korean language panel, and "LMR-5" only. See exhibit LMR-5, back.

Language Marking Requirement #6 (LMR-6)

**FAS – Distribution for Afghanistan, with Pashtu and Dari**

Front: USA with stripes, the commodity name, the words "NOT TO BE SOLD OR EXCHANGED," USDA logo, contract number, net weight, dimensions, and "LMR-6." See exhibit LMR-6, front.

Back: USA with stripes, the commodity name, Pashtu and Dari language panel, and "LMR-6" only. See exhibit LMR-6, back.

Language Marking Requirement #7 (LMR-7)

**FAS – Distribution for South Africa Region**

Front: USA with stripes, the commodity name, the words "NOT TO BE SOLD OR EXCHANGED," USDA logo, contract number, net weight, dimensions, and "LMR-7." See exhibit LMR-7, front.

Back: USA with stripes, the commodity name, English language panel, and "LMR-7" only. See exhibit LMR-7, back.

Language Marking Requirement #8 (LMR-8)

**FAS – Distribution for Iraq with Arabic**

Front: USA with stripes, the commodity name, the words "NOT TO BE SOLD OR EXCHANGED," USDA logo, contract number, net weight, dimensions, and "LMR-8." See exhibit LMR-8, front.

Back: USA with stripes, the commodity name, Arabic language panel, and "LMR-8" only. See exhibit LMR-8, back.

### **4.3 EMPTY BAG DIMENSIONS**

- A. All bags must be marked with the empty dimensions as follows:

Gusseted Bags

Face Width X Gusset Width X Finished Length

Flat Tube Bags

Face Width X Finished Length

- B. The bag dimensions must be centered at the bottom of the bag as small as possible yet legible, see exhibits

### **4.4 CONTAINERS WITH INCORRECT MARKINGS**

- A. Containers displaying incorrect markings may be used provided that the incorrect markings are obliterated and correct markings are applied in a permanent manner with the approval of the Contracting Officer.
- B. The contractor must take necessary action, in accordance with USDA-1, Article 62, to prevent the appearance in commercial or other channels of containers and container materials bearing markings required under the contract, including those held by the contractor or others, e.g., overruns, misprints.

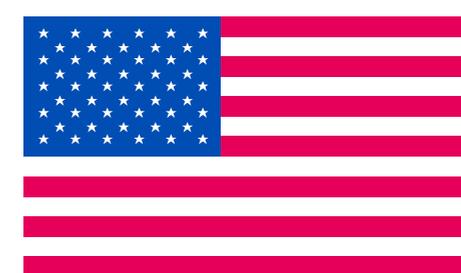
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**COMMODITY NAME**  
NOT TO BE SOLD OR EXCHANGED



**CONTRACT ABCD01234**  
NET WEIGHT: 25 kg, 55.115 lb.  
16 x 4 x 37  
SMR-1

**COMMODITY NAME**  
NOT TO BE SOLD OR EXCHANGED



**CONTRACT ABCD01234**  
NET WEIGHT: 25 kg, 55.115 lb.  
16 x 4 x 37  
SMR-1



1/

1/ - See final page of exhibits for applicable geometric symbol to be applied as shown above.

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**COMMODITY NAME**  
NOT TO BE SOLD OR EXCHANGED



**CONTRACT ABCD01234**  
NET WEIGHT: 25 kg, 55.115 lb.  
16 x 4 x 37  
SMR-2




**COMMODITY NAME**  
NOT TO BE SOLD OR EXCHANGED



**CONTRACT ABCD01234**  
NET WEIGHT: 25 kg, 55.115 lb.  
16 x 4 x 37  
SMR-2



1/

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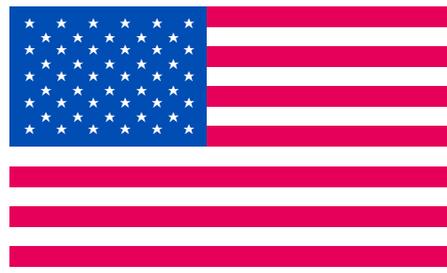
**COMMODITY NAME**



**CONTRACT ABCD01234**  
 NET WEIGHT: 25 kg, 55.115 lb.  
 16 x 4 x 37  
 SMR-3



**USA**

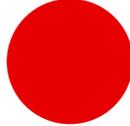
**COMMODITY NAME**



**CONTRACT ABCD01234**  
 NET WEIGHT: 25 kg, 55.115 lb.  
 16 x 4 x 37  
 SMR-3



**USA**



1/

SMR-4

FRONT

Monetization (Feb. 2005)



SMR-4

BACK

Monetization (Feb. 2005)



1/

1/ - See final page of exhibits for applicable geometric symbol to be applied as shown above.

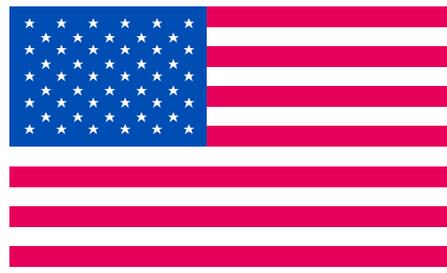
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**COMMODITY NAME**  
NOT TO BE SOLD OR EXCHANGED



**CONTRACT ABCD01234**  
NET WEIGHT: 25 kg, 55.115 lb.  
16 x 4 x 37  
LMR-1

**COMMODITY NAME**

미국에서  
보내온 선물

LMR-1



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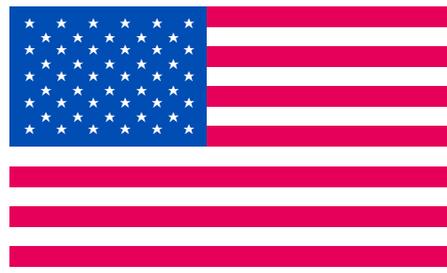
**COMMODITY NAME**  
NOT TO BE SOLD OR EXCHANGED



**CONTRACT ABCD01234**  
NET WEIGHT: 25 kg, 55.115 lb.  
16 x 4 x 37  
LMR-2



**USA**

**COMMODITY NAME**

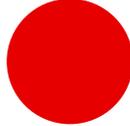
د امریکا د متحده ایالاتو  
د خلکو سوغات

تحفه مردم  
ایالات متحده امریکا

LMR-2



**USA**



1/

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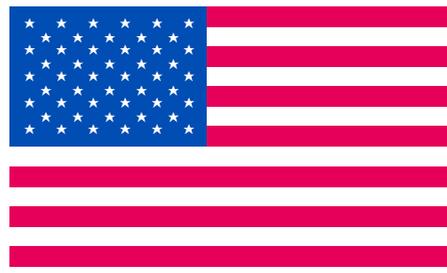
**COMMODITY NAME**  
NOT TO BE SOLD OR EXCHANGED



**CONTRACT ABCD01234**  
NET WEIGHT: 25 kg, 55.115 lb.  
16 x 4 x 37  
LMR-3



**USA**

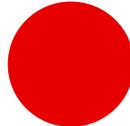
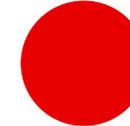



**COMMODITY NAME**

**Gift of the People of the  
United States of America**



LMR-3

**USA**



1/

1/ - See final page of exhibits for applicable geometric symbol to be applied as shown above.

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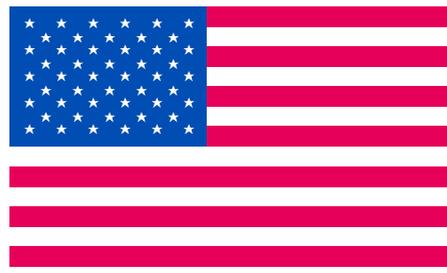
**COMMODITY NAME**  
NOT TO BE SOLD OR EXCHANGED



**CONTRACT ABCD01234**  
NET WEIGHT: 25 kg, 55.115 lb.  
16 x 4 x 37  
LMR-4



**USA**

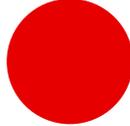
**COMMODITY NAME**

هدية من  
الشعب الأمريكي

LMR-4



**USA**



1/

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**COMMODITY NAME**

NOT TO BE SOLD OR EXCHANGED



**CONTRACT ABCD01234**

NET WEIGHT: 25 kg, 55.115 lb.

16 x 4 x 37

LMR-5




**COMMODITY NAME**

미국에서  
보내온 선물

LMR-5



1/

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**COMMODITY NAME**

NOT TO BE SOLD OR EXCHANGED



**CONTRACT ABCD01234**

NET WEIGHT: 25 kg, 55.115 lb.

16 x 4 x 37

LMR-6




**COMMODITY NAME**

د امریکا د متحده ایالاتو  
د خلکو سوغات

تحفهء مردم  
ایالات متحده امریکا

LMR-6



1/

1/ - See final page of exhibits for applicable geometric symbol to be applied as shown above.

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**COMMODITY NAME**

NOT TO BE SOLD OR EXCHANGED



**CONTRACT ABCD01234**

NET WEIGHT: 25 kg, 55.115 lb.

16 x 4 x 37

LMR-7




**COMMODITY NAME**

Gift of the People of the  
United States of America

LMR-7



1/

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**COMMODITY NAME**

NOT TO BE SOLD OR EXCHANGED



**CONTRACT ABCD01234**

NET WEIGHT: 25 kg, 55.115 lb.

16 x 4 x 37

LMR-8




**COMMODITY NAME**

هدية من  
الشعب الأمريكي

LMR-8



1/

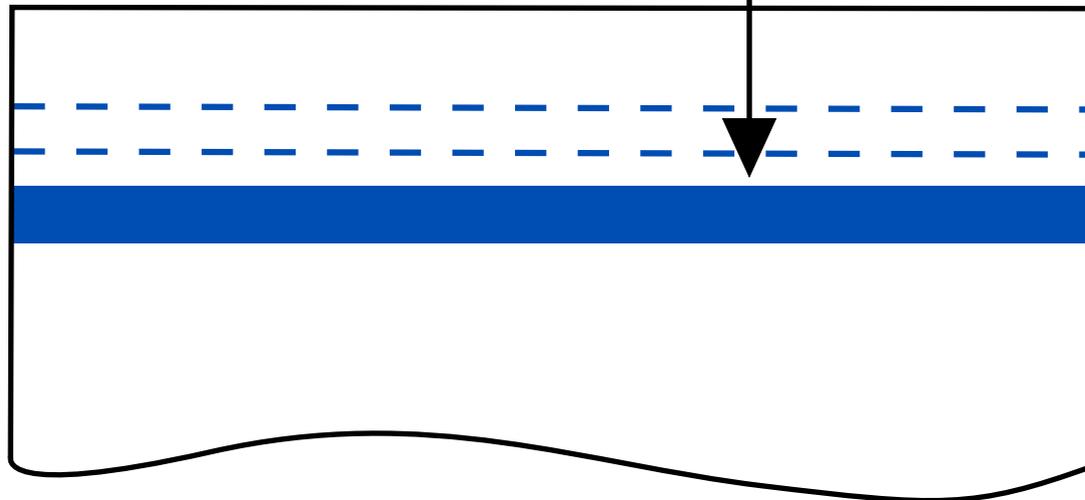
1/ - See final page of exhibits for applicable geometric symbol to be applied as shown above.

# 1/ - Symbols

-  **Cornmeal - Blue Dot**
-  **Soy Fortified Cornmeal - Red Dot**
-  **Corn Soy Blend - Red Diamond**
-  **Wheat Soy Blend - Red Hexagon**
-  **Wheat Soy Milk - Blue Hexagon**
- Soy Fortified Sorghum Grits - No Symbol**

## High Performance Bags:

1 inch blue stripe (see 3.2 C)



## Side Panels

