ATTACHMENT A

USDA AERIAL FILM CAMERA SPECIFICATIONS

1. PRECISION AERIAL MAPPING CAMERA

Tested and calibrated aerial cameras for taking aerial photographs are required. Camera systems must be compatible with precision stereoscopic mapping instruments and with analytical mensuration procedures used in photogrammetric surveys and in preparing accurate topographic maps.

1.1 Camera System "Report of Calibration"

One copy of the "Report of Calibration" from the U.S. Geological Survey, for any camera system to be used, is required to be either on file at the USDA, or submitted with the contractor's offer. A camera system "Report of Calibration" will not be acceptable if more than five (5) years old at the scheduled date for receipt of offers.

1.2 Calibration Tests

Tests to determine compliance with these specifications will be performed by the Optical Science Laboratory of the U.S. Geological Survey. The fee for the tests and the arrangements to have the tests performed are the responsibility of the contractor. Delays encountered in having camera systems tested by the USGS Optical Science Laboratory will not be considered reason for the USDA to accept offers lacking such reports. Each camera system submitted for calibration shall be accompanied by all magazines and filters that might be used with the camera. Controls and camera mounts should not be submitted unless requested by the calibrating laboratory. Instructions for operation of the camera, including directions for holding the shutter open for laboratory tests, shall accompany each camera unless ascertained to be on file with the calibrating laboratory.

1.21 Interval Between Tests

The interval between tests for camera system calibrations shall not exceed five (5) years, unless otherwise approved by the Contracting Officer. However, when there is any reason to believe that the dimensional relationship of the lens, fiducial marks, and film plane have been disturbed by partial disassembly or unusual mechanical shock, the camera must be submitted for recalibration at contractor expense.

1.22 Contact for Calibration Tests

U.S. Geological Survey
National Mapping Division
560 National Center
Reston, Virginia 20192
Attention: Chief, Optical Science Laboratory
Phone: (703) 648-4692
1.23 Shipping Address for Calibration Tests

U.S. Geological Survey
12201 Sunrise Valley Drive
Reston, Virginia 20192
Attention: Frank MacCue (703) 648-4692

1.3 Constructional Design Necessary to Permit Testing

To permit testing for determination of calibrated focal length, distortion, resolving power, fiducial mark locations, and stereomodel flatness, the constructional design of the camera shall be as follows:

1.31 Focal Plane

The focal plane shall be accessible from the rear so that a telescope placed behind the camera may view objects in front of the lens, limited only by the size of the focal plane opening. It shall be possible to place the surface of an optical flat having a thickness of 31 mm (1 1/4 in.) on the focal plane of the camera.

1.32 Focal Plane Frame

The focal plane frame shall be so constructed as to permit placement of a glass photographic plate on its surface so that the emulsion surface of the glass photographic plate lies in the true focal plane of the camera. The size of the frame image shall be 23 x 23 cm (9 x 9 inches).

1.4 Camera Components Required for Testing

1.41 Lens Cone Assembly

The lens cone assembly must be so constructed that the lens and fiducial marks comprise an integral unit. The design of the lens cone shall be such that it maintains the required precise relationship between the lens, fiducial marks, and focal plane on which the film platen shall be positioned. Construction shall be such as to maintain the dimensional relationship of these components under normal conditions of transportation, handling, and use, which can include considerable mechanical and thermal shock. The structure holding these components shall be supported in use in such a manner that stresses likely to change the required dimensional relationships cannot be transmitted to it from the supporting body or mount. The lens cone assembly shall be so designed and manufactured that all parts will return precisely to their original positions, should it be necessary for any reason to disassemble it. However, any disassembly of the lens cone assembly shall require recalibration at contractor's expense before further use.

1.42 Film Platen

Cameras shall be equipped with an approved means of flattening the film
at the instant of exposure. The platen against which the film is held shall not depart by more than \( \pm 0.013 \) mm from a true plane, when the camera/magazine vacuum is applied.

1.43 **Shutter**

The camera shall be equipped with a between-the-lens shutter of the variable-speed type. The range of speed settings shall be such that, for all anticipated combinations of flight heights, aircraft speeds, film speeds, and light conditions, the camera will produce high-resolution photographs. The effective exposure time and efficiency of the shutter as mounted in the camera will be measured at a maximum aperture and shall have a minimum efficiency of 70 percent at a speed of 1/200 second. This test shall be made in accordance with the “American National Standard Shutter Tests for Still-Picture Cameras,” Method I, approved January 12, 1972, American National Standards Institute (PH3.48-1972) (R1978). The shutter shall have a speed of 1/400 second and slower for exposing film negatives during calibration.

1.44 **Fiducial Marks**

Either four or eight fiducial marks are required. If the four fiducial marks are in the corners of the format area, there must be a set of marks (V-notches or equivalent) in the frame at the midsides for use in centering diapositives in a stereoplotter. If there are eight fiducial marks, the corner fiducial marks shall form a quadrilateral whose sides are equal within \( \pm 0.500 \) mm. The midside fiducial marks shall be equidistant within \( \pm 0.500 \) mm from the adjacent corner fiducial marks. All fiducial marks and other marks intended for precise measuring shall be clear and well-defined on the aerial film and shall be of such a form and contrast that the standard deviation of repeated reading of the coordinates of each made on a precision comparator shall not exceed 0.002 mm. For cameras with projection type fiducial marks the projected images of all marks must be in sharp focus on the emulsion surface. Drawings in figure 1 show acceptable fiducial marks and their arrangements. Fiducials without a center point mark or intersecting lines will not be acceptable. Glass or plastic mounts for fiducial marks will not be acceptable.

1.441 The lines joining opposite pairs of fiducial markers shall intersect at an angle within one minute of 90 degrees. (See figure 2.)

1.442 The intersection of lines between fiducials--the indicated principal point--shall not be further than 0.030 mm from the point of autocollimation. (See figure 2.)

1.45 **Filter**

Only glass filters with metallic antivignetting coating shall be used to reduce the illumination for uniform distribution of light over the focal plane format. A microdensitometer trace will be made from the antivignetting coating side of the filter to determine if any deterioration is present that
would affect the uniformity of illumination in the focal plane. Deteriorations in excess of 50% of the height of the nominal curve for a lease type will be reason for rejection of a filter. The surface with the antivignetting coating shall be toward the camera lens. The filter shall have surfaces parallel within 10 seconds of arc, and its optical quality shall be such that its addition to the camera shall enhance the uniformity of focal plane illumination and not cause a reduction in image resolution. Glass filter combinations which may be required will be specified in Section B.

1.5 **Lens and Platen/Magazine Identification**

The camera or lens number, and the most recent calibrated focal length shall be recorded clearly on the film for each frame either on the inside of the focal plane frame or on a data strip between frames. An alpha numeric mark (or symbol) contained in the platen/magazine which identifies the platen/magazine may also be recorded if available on each frame of film. Data markers located on the inside of the focal plane frame shall not exceed 6.35 mm (0.25 inch) in height and 25.4 mm (1.0 inch) in length and shall not obscure any part of the fiducial marks.

1.6 **Optical Requirements**

Cameras will be given both a static and an operational type test made after final assembly of all parts of the camera system with the light filter in place on the lens. All tests of the lens cone assembly for determination of the calibration constants, calibrated focal length, distortion and resolution will be made using high contrast targets and Eastman Kodak Spectroscopic emulsion Type 157-01 on Kodak Aerial Calibration Plates. Cameras will be operationally tested for stereomodel flatness and resolution by exposing Eastman Kodak Double-X Aerographic film 2405 in the camera while mounted on a multicollimator camera calibrator. (The optical requirements for distortion, model flatness, and resolution for various focal length cameras are defined and tabulated in table 1.) The camera focal length stated in Section B must meet the minimum requirements for that focal length as shown in table 1.

1.6.1 **Distortion**

1.6.1.1 **Radial**

The distortion in image position as measured along radial lines from the principal point of symmetry. The value of the average radial distortion referred to the calibrated focal length shall not exceed the amount shown in table 1.

1.6.1.2 **Decentering**

The distortion in image position as measured perpendicular to radial lines from the principal point of symmetry. The value of the decentering distortion shall not exceed the amount shown in table 1. This value shall be evaluated for 153 mm cameras only.
1.62 **Point of Symmetry**

The calibrated principal point — the point of symmetry — shall not be further than 0.020 mm from the point of autocollimation for 153 mm focal length lenses and no further than 0.040 mm for all other focal length lenses. (See figure 2 / table 1.)

1.63 **Resolution**

Radial and tangential resolving power, in line pairs per millimeter, shall be no less than the value listed in table 1 for each focal length lens.

1.64 **Test Aperture**

All camera-lens calibration tests shall be made at the maximum aperture specified by the manufacturer for that lens.

1.65 **Model Flatness**

The model flatness test will be performed only for 153 mm and 88 mm cameras. Diapositives will be printed from two film exposures of the collimator targets on micro flat glass plates. Two stereomodels will be analytically formed from these using different halves of the exposures for each model. Each model thus formed will consist of a small fixed number of symmetrically arranged points. The allowable deviation from flatness, taken as the range between the maximum negative and the maximum positive value shall be no greater than ±1/8000 of the focal length of a nominal 6-inch (153-mm) camera, or ±1/5000 of the focal length of a nominal 3 1/2-inch (85-88 mm) camera. If elevation discrepancies exceed this value, the camera will not be acceptable. (See table 1.)
Figure 1
EXAMPLES OF ACCEPTABLE FORMS OF FIDUCIAL MARKS

- Diameter: 0.050 mm
- Center to inner circle: 0.185 mm
- Center to inner circle line: 0.050 to 0.100 mm
- Line width: 0.050 to 0.120 mm
- Inner circle to outer circle: 1.350 mm
- Inner circle to outer circle line: 0.200 to 0.500 mm
- Outer circle to 2.0 mm line: 2.0 to 4.5 mm
- 2.0 mm line length: 3.200 mm
- 1.690 mm length: 0.500 mm
**Figure 2**

**ARRANGEMENT OF FIDUCIAL MARKS**

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**NOTE:** FOR CLARITY, THE FIDUCIAL MARKS AND THE PROTRUSIONS OF THE FRAME INTO THE FORMAT ARE DRAWN AT AN EXAGGERATED SCALE.

**CORNER FIDUCIALS MAY BE ORIENTED AS SHOWN, OR ROTATED 45°.**

INDICATED PRINCIPAL POINTS SHALL BE WITHIN 0.030 mm OF THE PRINCIPAL POINT OF AUTOCOLLIMATION.

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\[ a_1 = a_2 = a_3 = a_4 \text{ (within 0.500 mm)} \]

\[ b_1 = b_2 \text{ (±0.500 mm)} \]

* THE CALIBRATED PRINCIPAL POINT - THE POINT OF SYMMETRY - SHALL BE WITHIN 0.015 mm OF THE PRINCIPAL POINT OF AUTOCOLLIMATION FOR 153 mm LENSES AND 0.030 mm FOR ALL OTHER FOCAL LENGTH LENSES.
### USDA OPTICAL REQUIREMENTS

#### Table 1

<table>
<thead>
<tr>
<th></th>
<th>88mm</th>
<th>153mm</th>
<th>210mm</th>
<th>305mm</th>
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<tbody>
<tr>
<td><strong>Focal Length</strong></td>
<td>± 4mm</td>
<td>± 3mm</td>
<td>± 4mm</td>
<td>± 5mm</td>
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<tr>
<td><strong>Useable Angular Field</strong></td>
<td>120°</td>
<td>90°</td>
<td>70°</td>
<td>50°</td>
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<tr>
<td><strong>Field Angle - From Axis out to:</strong></td>
<td>54.5°</td>
<td>40°</td>
<td>30°</td>
<td>22.7°</td>
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#### DISTORTION - At Maximum Aperture

<table>
<thead>
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<th>86mm</th>
<th>153mm</th>
<th>210mm</th>
<th>305mm</th>
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<tr>
<td><strong>Radial Distortion - Tolerance</strong> (um)</td>
<td>± 15</td>
<td>± 10</td>
<td>± 20</td>
<td>± 20</td>
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<tr>
<td><strong>Decentering Distortion - Tolerance</strong> (um)</td>
<td>-</td>
<td>≤ 8</td>
<td>-</td>
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<tr>
<td><strong>MODEL FLATNESS</strong> (um) Total Difference</td>
<td>± 17</td>
<td>± 19</td>
<td>-</td>
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</table>

#### INDICATED PRINCIPAL POINTS (Fiducial Centers)

The indicated principal points - fiducial centers - shall fall within a 0.040mm radius circle around the principal point of autocollimation.

#### CALIBRATED PRINCIPAL POINT (Point of Symmetry)

The calibrated principal point - point of symmetry - shall fall within a 0.020mm radius circle around the principal point of autocollimation for 153mm focal length lenses and 0.040mm for all others.

#### RESOLUTION

Measured on Spectroscopic Plate at Maximum Aperture

<table>
<thead>
<tr>
<th>Lens</th>
<th>Minimum Radial &amp; Tangential Resolution in Line Pairs per mm</th>
</tr>
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<tr>
<td></td>
<td>0°</td>
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<tr>
<td>86mm</td>
<td></td>
</tr>
<tr>
<td>Wild Super Aviogon II</td>
<td>59</td>
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<tr>
<td>Zeiss S-Pleogon A or equivalent</td>
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</tr>
<tr>
<td>153mm</td>
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<tr>
<td>Wild U. Aviogon A</td>
<td>57</td>
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<tr>
<td>Zeiss Pleogon A</td>
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<tr>
<td>Jena Lamegon Pl</td>
<td></td>
</tr>
<tr>
<td>or equivalent</td>
<td></td>
</tr>
<tr>
<td>210mm</td>
<td></td>
</tr>
<tr>
<td>Wild N-Aviogon II</td>
<td>49</td>
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<tr>
<td>Zeiss Topargon</td>
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<td>or equivalent</td>
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<td>305mm</td>
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